

# Important Information

## Storage and Handling

The following recommendations must be followed: SpeedSet Plus is by design a 'just in time' product and should arrive at the job site no more than one day prior to installation. This reduces site storage, unnecessary extra handling and site damage. SpeedSet Plus should be fitted at a late stage in second fix prior to installation of skirting. All items should be checked at time of delivery to ensure they are not damaged and that no parts are missing.

SpeedSet Plus must be stored under cover in dry conditions, stacked horizontally on a level surface, on three or more dry, equal thickness bearers of sufficient thickness to give a minimum 90mm air gap between the bottom doorset and the floor.

SpeedSet Plus must not be stored in a building when, or immediately after it is being plastered or wet trades have been active.

SpeedSet Plus is designed to allow a ventilation gap under the door as required by Building Regulations. It is the responsibility however of the installer to ensure that this gap remains correct after installation.

Where the wall or reveal makes it difficult or impractical to use SpeedSet Plus installation brackets, the frames can be fixed to the wall by screwing through the jambs. Width adjustment of SpeedSet Plus must be carried out before the frame is fixed to the wall.

Take particular care when using SpeedSet Plus for airing cupboards. These doors should be removed during commissioning of the central heating system to avoid exposure of the door to excessive heat or moisture, which may cause distortion.

FD30 fire doors - voids between the frame and wall must be filled using a suitable fire resisting material.

## Decoration

Where required, decoration should be carried out in accordance with BS6150:2006 and BS8000 Part 5:1990.

Prior to decoration, all components must be clean and dry. Care must be taken to ensure that the timber components have not absorbed excessive moisture from the atmosphere. Always follow the instructions provided by the paint or stain manufacturer.

Always ensure that the same number of coats of paint or stain are applied to both sides of the door. Failure to do this may cause the door to distort.

To ensure that the door, frame and architrave are fully protected we recommend that at least three coats of a basecoat / topcoat paint system is applied to all surfaces.



The entire paint system must be applied within 48 hours of the SpeedSet Plus doorset being installed.

## After Care

SpeedSet Plus doorsets can be cleaned using a damp cloth or a cloth moistened in mild soapy water. Abrasive, solvent or industrial cleaning products must not be used.

## Ironmongery Maintenance

All active ironmongery (hinges, handles etc.) should be lubricated at regular intervals.

## Warranties

SpeedSet Plus door and frame components are guaranteed for ten years against manufacturing defects. The factory applied paint finish is guaranteed for two years. Guarantees are subject to the products being treated in accordance with Premdor's instructions for storage, handling, installation, maintenance and use and excludes ironmongery. Failure to follow these instructions may invalidate your guarantee. This does not affect your statutory rights.

## Ordering Information

Speedset plus is available by quotation only, Please contact Premdor for details. Specifications may vary at our option.

## Ordering Quantities

Minimum order of ten doorsets applies.

## Illustrations

Products may be shown glazed, decorated, or with fitted ironmongery. This is for illustrative purposes only. Specifications may vary from those indicated or illustrated, at our option. To confirm details of particular products, please check before ordering.

# PREMDOR®

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