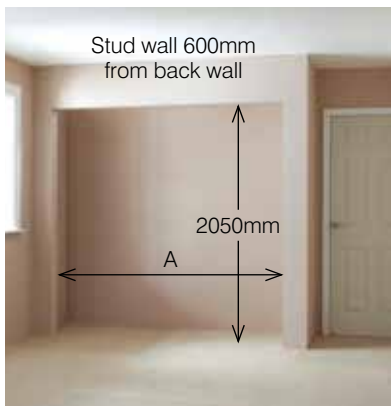


Installation Guide



1 Make a stud wall 74mm to 105mm thick, 600mm from the back wall with a hole to fit the SpeedRobe. Hole in stud wall must always be 2050mm high.

Choose hole width from table right:

Door width mm	No. of doors	Hole Width A mm	Hole Height mm
762	3	2286	2050
711	3	2133	2050
686	3	2058	2050
610	3	1830	2050
864	2	1748	2050
838	2	1696	2050
762	2	1544	2050
711	2	1442	2050
686	2	1392	2050
610	2	1240	2050



2 Open Speedrobe box and check components. Please note doors are not supplied with Speedrobe kit. Any 35mm Premdor door of the size shown in the table can be used with the Speedrobe kit (excludes Wessex range). The kit is made from white primed foil wrapped MDF and this must be painted after installation with a basecoat and topcoat paint system.



3 Take left hand leg from the kit (the groove in the leg faces outwards and the rebated end should be at the top). Fit 3 metal angle brackets to the leg using 2 off 25mm screws provided. Screw through the circular holes in the brackets using the groove in the back of the leg as a guide for the position of the screw. Position 1 bracket 100mm from the top of the leg, 1 bracket 100mm from the bottom of the leg and the 3rd bracket central between the other brackets.



4 Measure stud wall thickness and position the second set of metal angle brackets opposite the first set, spaced so that the gap between the brackets is 1mm wider than the width of the wall. Fix the brackets to the leg using 1 off 25mm screw placed centrally through the horizontal slot in the bracket.



5 Fit brackets to right hand leg (as per steps 3 & 4).
6 Fit left hand leg to stud wall. The metal angle brackets should be a tight fit around the wall. Adjust the brackets if necessary by sliding the second set in or out on the slotted hole.

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SpeedRobe fixing instructions



7 Position leg so that it is vertical and plumb and then screw to wall using 25mm screws fitted through the horizontal slot in the metal angle brackets on the outer wall. Do not screw the inner metal angle brackets to the wall at this stage.

8 Repeat with right hand leg.



9 Measure the gap between the 2 legs in preparation for cutting the



head to length. Measure from inside of rebates at the top of the legs. Select the head – this is the 2.4m long piece with 2 track grooves and a groove in the outer 25mm face. Cut the head to length so that it fits snugly into the rebates at the top of the legs.

10 Fit 3 metal angle brackets to the head using 2 off



12 Drill 3 holes through the back track groove in the head. One hole 200mm from each end and one half way along the length. Counter sink the holes. Place wedges provided between the head and stud wall adjacent to the 3 holes. Screw the head to the stud wall using the 50mm screws provided.



13 Measure between the 2 legs and cut the cill section to length. This is the 2.4m long piece with 2 track grooves without a groove in the outer 25mm faces.



14 Drill 3 holes through the central track groove in the cill. One hole 200mm from each end and one half way along the length. Counter sink the holes and screw the cill to the floor using the 50mm screws provided. Please note the outer track groove should be positioned on the inside of the wardrobe.



18 Select and fit the 2 black top runner guides to the top of the door. Position these guides 40mm from the long edge of the door using the counter sunk headed 25mm screws in the pack with the runners. Position the top runner guided so that they are flush with the top edge of the door. Position the screws so that they are in the middle of the slots in top runner guide – this will allow them to be adjusted later if necessary.



19 Select and fit the 2 bottom rollers to the bottom of the door. Position these guides 40mm from the long edge of the door using the round headed 25mm screws in the pack with the rollers. Position the rollers so that they overlap the bottom of the door by 3mm. Screw through the central hole on the angled slots – this will allow them to be adjusted later if necessary. Do not put a screw in the hole at the top of the roller.



20 Fit the right hand door by placing the bottom rollers on the rear track. Stand the door up vertically then push up the sliding tab on the top runner guide, it will click into place. This should lock the door in place stopping it falling backwards or forwards.

If the door cannot be positioned vertically because the top runner guide will not pass under the top track, or if the sliding tab does not hold the door in place when it is fully extended, adjust the position of either the top runner guide or the bottom roller, or both, so that the door cannot fall out.



25mm screws provided. Screw through the circular holes in the brackets using the groove in the back of the head as a guide for the position of the screw. Position 1 bracket 200mm from the left edge of the head, 1 bracket 200mm from the right edge of the head and the 3rd bracket central between the other brackets.

11 Position head and fix in place with 25mm screws through the centre of vertical slots in the metal angle brackets. Adjust the head so that it is plumb and the angle between the leg and head is 90 degrees. If necessary adjust the position of the legs to make sure that the legs and head are correctly positioned with respect to each other.



15 Cut to length and fit the 2 T-shaped aluminium tracks to the cill using the screws provided. If the screw holes at the cut end are more than 100mm from the end after cutting drill new holes 50mm from the cut end.



16 Cut to length and fit one T-shaped aluminium track to the rear groove in the head using the screws provided.

DO NOT FIT THE CENTRAL TRACK AT THIS STAGE.

If the screw holes at the cut end are more than 100mm from the end after cutting drill new holes 50mm from the cut end.



17 Select the doors and check the top of the door to see if the word 'LOCK' is printed on the door. This indicates which edge of the door can be fitted with the handle. (Some Premdor door designs will not have the word lock on the top and the handle can be fitted to either edge of the door).

Select the door that will be the right hand wardrobe door. Rotate the door so that the word LOCK is on the right hand side when viewed from above.



Check that the door slides from side to side smoothly. If necessary adjust the position of the head, by loosening the screws in the vertical slots in metal brackets, so that the door does not jam or fall out when it is slid from side to side. In extreme cases, the wedges between head and stud wall may need adjusting.



If the right hand edge of the door is not parallel with right hand leg adjust the position of the bottom rollers until they are parallel. The position of the top runner guides may need adjusting if the position of the bottom rollers are changed.

Repeat the previous step with the left hand door. Make sure that the word LOCK is on the left hand side of the door when viewed from above before fitting the top runner guides and bottom rollers.

After all adjustments are complete, fit the third screw into each of the bottom rollers.



21 If you are making a 2 door wardrobe proceed to next step before fitting the left hand door. If you are making a 3 door wardrobe fit the left hand door following the same procedure as fitting the right hand door.

SpeedRobe Installation



22 Cut to length and fit the T-shaped aluminium track to the central groove in the head using the screws provided. If the screw holes at the cut end are more than 100mm from the end after cutting drill new holes 50mm from the cut end.



23 Select the middle door. Rotate the door so that the word LOCK is on the right hand side when viewed from above. Fit the top runner guides and the bottom rollers to the door and install the door onto the front set of aluminium tracks.



24 Check that the doors all slide freely and do not fall out, adjust if necessary. Fit 25mm screws through the 2 holes in rear metal brackets. Fit 25mm screws through the unused slots in the outer metal brackets on the legs and heads.



25 Fit the pre-cut architrave into the grooves in the legs using a "no nails" type adhesive.



26 Measure, mitre cut and fit the architrave to the head. One end is pre mitred.

27 Measure, cut and fit the top trim piece immediately below the architrave in the head. Use 'no nails' type adhesive to hold it in place. It may be necessary to pin it in place while the adhesive cures.



28 Using a 32mm bit drill the holes for the handles 1000mm from the bottom of the door and 50mm from the edge of the door. If you are making a 3 door wardrobe the handle on the central door should be positioned on the right hand side of the door. The handles can be fitted after painting the doors, frame and architrave using 'no nails' type adhesive. The kit contains white and brown handles.

29 Paint the Speedrobe kit and if necessary the doors using a good quality basecoat topcoat paint system following the paint manufacturer's instructions.



Please note: Failure to implement the instructions shown above/overleaf will invalidate your guarantee. Premdor is not liable for remedial work required as a result of incorrect installation of doorsets.

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